





Work Order ID 60285



Thursday, July 01, 2010 10:27:28 AM




Page 1

Item ID: D2282-043 Accept  Setup Start 
 Revision ID:  Stop 
 Item Name: Saddle Assembly
 Start Date: 7/2/2010 Start Qty: 110.00 Cust Item ID:
 Required Date: 9/3/2010 Req'd Qty: 110.00 Customer:

Reference:

Approvals: Process Plan: MF Date: 10-8-01 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start 
 Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2282	Rev E								
100		0.00							
	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod <u>M108/160</u> Dwg Rev: <u>EL E</u>								
110		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1- Grind weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART*** 2-Tumble								
120		0.00							
	QC9- Inspect visual per QSI004- Fusion Welds								
QC	Memo	0.00							
Quality Control									

EL 10-8-25 (110)

EL/EP 10/08/20 (110)

B109-7

10 10.08.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2282-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle Assembly

Start Date: 7/2/2010 Start Qty: 110.00



Cust Item ID:

Required Date: 9/3/2010 Req'd Qty: 110.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

8/10/09/07

counted

110

ASPOL

Quality Control

160

Identify as per dwg & Stock Location: G.A

0.00



Packaging

Memo

0.00

Packaging

8/10/09/08 110

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/08

MF 10-9-8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 60285

Parent Item: D2282-043

Parent Item Name: Saddle Assembly

Start Date: 7/2/2010

Required Date: 9/3/2010

Start Qty: 110.00

Required Qty: 110.00

Comments: IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2281		Manufactured	No			100	Each	57.0000	1	110			
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Jack Saddle

B 60849x50
B 60283 x 41

~~B 57807 x 41~~

Location

Loc Qty

Loc Code

ST261

57

57518

8

59804

49

19

D2282-7		Manufactured	No			100	Each	24.0000	2	220			
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Tube

Location

Loc Qty

Loc Code

WA

24

48283

1

56690

1

58432

22

59803

3

3

60284

35 + 85

~~120~~

60842

17 + 36

53

60448

44

44

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

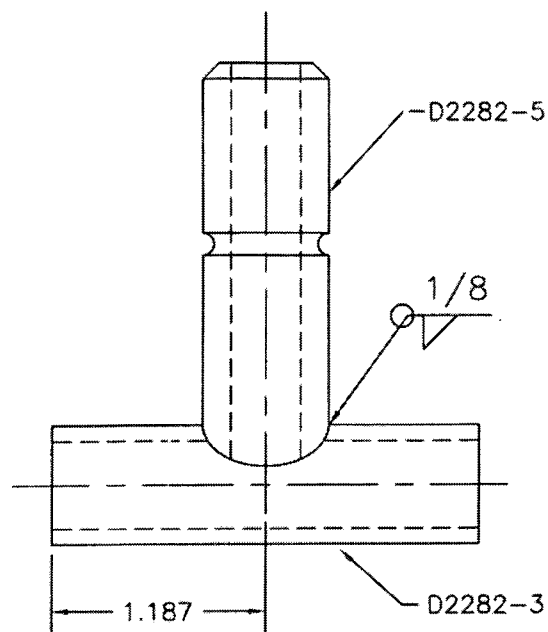
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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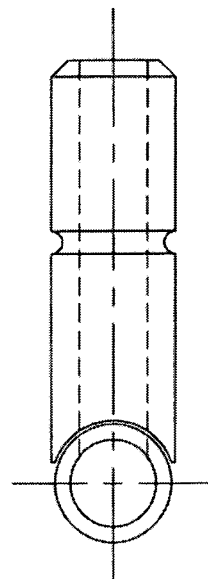
NOTE: Date & initial all entries



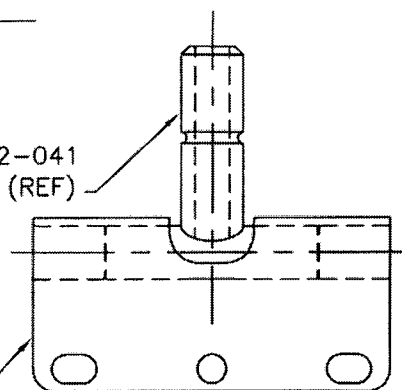
DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07		TITLE HANDLE TUBES	SCALE 1:1



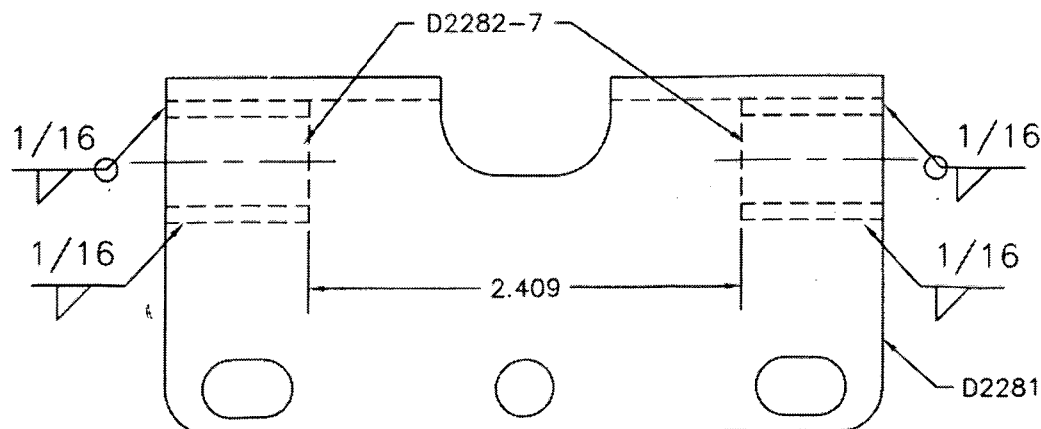
D2282-041 'T' ASSEMBLY
WELD ASSEMBLY PER DART QSI 004



D2282-041
(REF)



GENERAL ASSEMBLY
SCALE 1:2



D2282-043 SADDLE ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

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